


- GENERAL NOTES**
1. FOR INSTRUMENTATION SEE BILL OF MATERIALS.
  2. PISTON ROD NUTS (R25055 AND R20313) TO BE COATED WITH LOCTITE 241 (G71154) PRIOR TO ASSEMBLY.
  3. C-DESIGNATED UNITS HAVE PLUGGED/UNDRILLED OIL INJECTION HOLES IN SLIDE VALVE.
  4. DOWEL PIN (G34067) TO BE FITTED TO GUIDE BLOCK SPINDLE (R20333) AFTER ADJUSTMENT OF THE ANGULAR POSITION OF SLIDE VALVE.  
NB- DRILL AND REAM AT 19 PCD USING DRILL JIG.

TABLE 1 - SLIDE VALVE ASSEMBLY DETAILS

L/D RATIO	Vi = 2.1	Vi = 2.6	Vi = 3.6	Vi = 5.0	PISTON ROD	ACTUATOR STOP
1.10	R20151	R20171	R20181	R20191	R20302	R20343
1.45	R20211	R20231	R20241	R20251	R20322	R20353
1.65	R20211	R20231	R20241	R20251	R20322	R20353
1.93	R20271	R20291	R20301	R20311	R20342	R20353

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